



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

SK145-0115-01
Job Sheet 177664



Part No: SK145-0115-01

Job Qty: ~~125~~ 8

5081776

Part Name: Clamp Assembly, Rotor Blade, Folding (661K1891-107A)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/16/18

Job Tracking No:

Due Date: 6/4/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea	6/4/18	6/4/18	0.00	0.00	Start Up Small Fab-4		MLC
110	Small Fab	12 pcs	6/4/18	6/4/18	0.00	0.00	Small Fab-8		MLC DAS
120	QC	12 pcs	6/4/18	6/4/18	0.00	0.00	QC5		38
130	Packaging	12 pcs	6/4/18	6/4/18	0.00	0.00	Packaging3-1		9-88
140	QC21-SA	12 Ea	6/4/18	6/4/18	0.00	0.00	QC21		

Part Op Descriptions: 110 - INSTALL CLAMP HANDLES IN CLAMP BAR WITH SPRING PIN AS PER DWG

MLC 180618

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
NAS561-4-13	Spring Pin 552 St	24 Ea (2 ea)	90-Start up Operation	5074722
SK145-0115-20	Clamp Bar	12 Ea (1 ea)	90-Start up Operation	5074673
SK145-0115-21	Clamp Handle	12 Ea (1 ea)	90-Start up Operation	5077287
SK145-0115-22	Clamp Handle	12 Ea (1 ea)	90-Start up Operation	5077387

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	NAS561-4-13	24	25	0
	SK145-0115-20	12	0	0
	SK145-0115-21	12	0	0
	SK145-0115-22	12	0	0

Part Specifications

Specifications could not be found.

Plex 5/16/18 10:10 AM Dart.Gagnon.Michelle